

Ender 3 Reference data

Machine settings

Prusa Mendel I3

Machine settings	Printer head size
E-Steps per 1mm filament	0
Maximum width (mm)	220
Maximum depth (mm)	220
Maximum height (mm)	250
Extruder count	1
Heated bed	<input checked="" type="checkbox"/>
Machine center 0,0	<input type="checkbox"/>
Build area shape	Square
GCode Flavor	RepRap (Marlin/Sprinter)
	Head size towards X min (mm)
	0.0
	Head size towards Y min (mm)
	0.0
	Head size towards X max (mm)
	0.0
	Head size towards Y max (mm)
	0.0
	Printer gantry height (mm)
	0.0
	Communication settings
	Serial port
	AUTO
	Baudrate
	AUTO

Ok Add new machine Remove machine Change machine name

Cura - 15.04.3

File Tools Machine Expert Help

Basic Advanced Plugins Start/End-GCode

Machine

Nozzle size (mm) 0.4

Retraction

Speed (mm/s) 80

Distance (mm) 8

Quality

Initial layer thickness (mm) 0.3

Initial layer line width (%) 100

Cut off object bottom (mm) 0.0

Dual extrusion overlap (mm) 0.15

Speed

Travel speed (mm/s) 75

Bottom layer speed (mm/s) 20

Infill speed (mm/s) 0

Top/bottom speed (mm/s) 0

Outer shell speed (mm/s) 35

Inner shell speed (mm/s) 0

Cool

Minimal layer time (sec) 10

Enable cooling fan

Open plugin location

Cura - 15.04.3

File Tools Machine Expert Help

Basic Advanced Plugins Start/End-GCode

Plugins:

Pause at height
Tweak At Z 4.0.2

Enabled plugins

Open plugin location

